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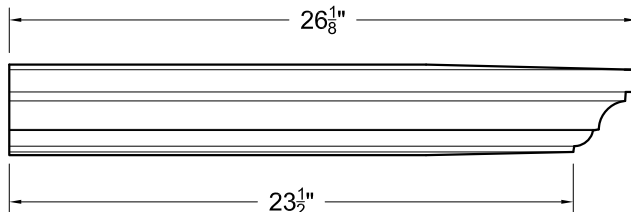
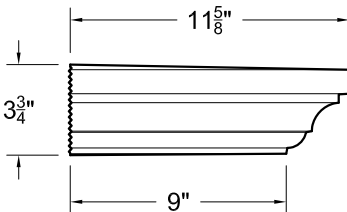
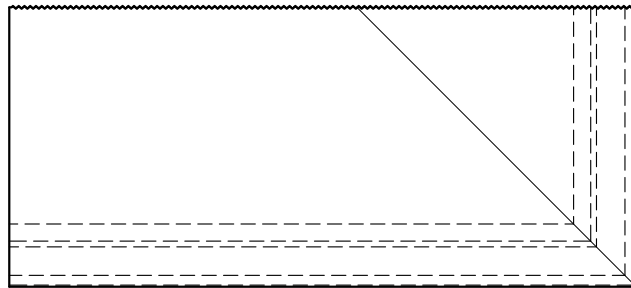
SPECIFICATION DRAWING

DETAIL NAME: SI M20 R 9*23-1/2 R

WEIGHT +/-: 72 LBS.

DESCRIPTION/DETAIL: RETURN RIGHT

SCALE: 1-1/2" = 1'-0"



In order to facilitate release of castings from molds it is necessary to apply draft to certain edges/sides of castings. Casting tolerance is +/- 1/8 inch. For questions regarding draft or tolerance contact your product consultant. CDI retains ownership of all molds and patterns. Due to space constraints, molds can not be stored indefinitely. Please inform your product consultant if you plan to use this product for future projects.
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NAME (Printed) :	SIGNATURE :	DATE:
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